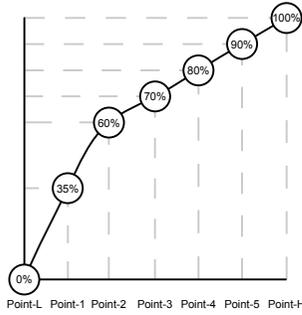
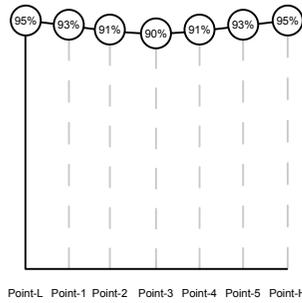


Throttle Curve
油門曲線

Normal Flight
一般飛行模式

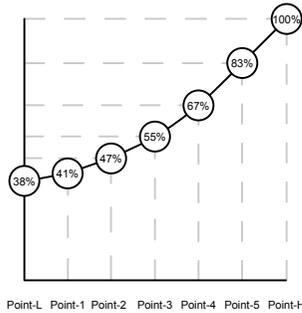


Freestyle/Aggressive
特技1模式

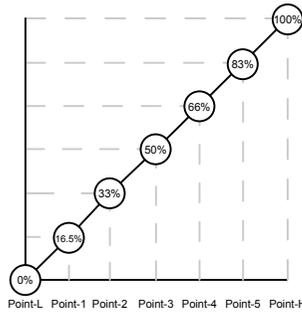


Pitch Curve
螺距曲線

Normal Flight
一般飛行模式



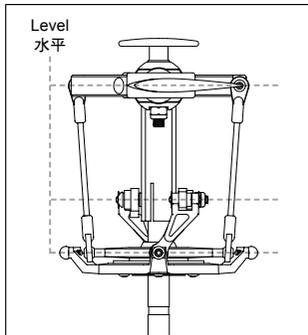
Freestyle/Aggressive
特技1模式



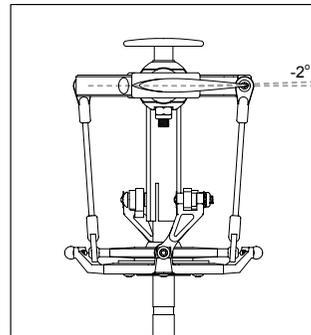
Setting Pitch 螺距設定

GAUI TAI SHIH HOBBY CORPORATION

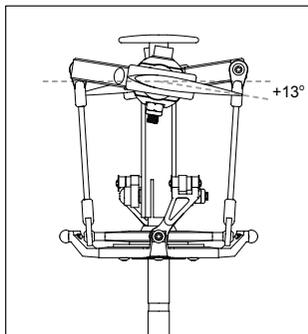
Make sure each parts are level
確認各部位水平無誤。



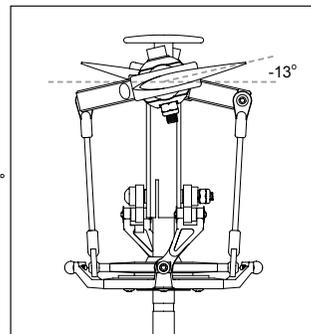
Moving Throttle Stick to lowest
Setting Pitch to
-2~-3 degree
調整油門搖桿至最低點
並設定螺距為-2~-3度。



Maximum Positive
Pitch to +13 degree
主旋翼最大正螺距為+13°。



Maximum Negative
Pitch to -13 degree
主旋翼最大負螺距為-13°。



Note: Suggested Maximum Pitch is +13 degree, cyclic pitch is 10 degree.
請注意：原廠建議最大Pitch為±13度，循環螺距為10度。



Applying general thread lock.
To tight screw and apply thread lock.
一般型止鬆劑
鎖緊螺絲並確認上膠



Applying special thread lock.
To tight screw and apply thread lock.
特殊型止鬆劑
鎖緊螺絲並確認上膠



Attention: paying attention during assembling and with care.
注意：組裝過程中請注意並小心安裝。



Applying general thread lock.
Be certain to tight screw and apply thread lock.
一般型止鬆劑
務必鎖緊螺絲並確認上膠



Applying special thread lock.
Be certain to tight screw and apply thread lock.
特殊型止鬆劑
務必鎖緊螺絲並確認上膠



Very Attention: paying more attention during assembling and with care.
Double check assembling.
非常注意：組裝過程中請非常注意並小心安裝及再確認組裝無誤。



Applying CA glue
使用瞬間黏著劑



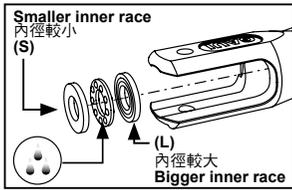
Applying lubricant
依個人需求使用潤滑油。



Danger: paying highly attention during assembling and being careful.
Might be hazardous.
危險：組裝過程中請小心安裝並注意此危險程度可能造成安全性漏洞導致人為傷害。

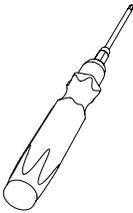


Applying special thread lock
使用特殊型止鬆劑。

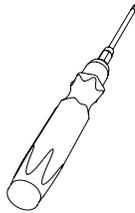


B-Bearin B-軸承	B(Dia.in)x(Dia.out)x(Thickness) B(內徑)x(外徑)x(厚度)
Ø-TapScrew Ø-扭牙螺絲	Ø(Dia.out)x(Length) Ø(外徑)x(長度)
M-Machine Screw M-公制螺絲	M(Dia.out)x(Length) M(外徑)x(長度)
P-tube P-柱狀體	P(Dia.in)x(Dia.out)x(Length) P(內徑)x(外徑)x(長度)
Pillar P-柱狀體	P(Dia.out)x(Length) P(外徑)x(長度)x(實心柱)
N-Nut N-螺母	N(Dia.in)x(Width) L-Lock nut N(外徑)x(長度)
W-Washer W-華司	W(Dia.in)x(Dia.out)x(Thickness) W(內徑)x(外徑)x(厚度)

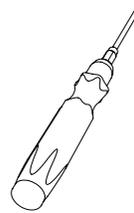
Make sure to assemble the parts as shown in figure above.incomplete/incorrect assembly may cause the control failure during flight.
以上圖示，於組裝時請確實注意，避免組裝後試飛造成失控零件鬆脫等情況發生。



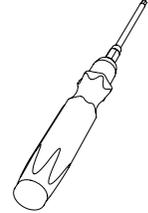
2.0mm Hexagon Screw Driver
2.0mm六角螺絲起子



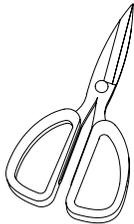
3.0mm Hexagon Screw Driver
3.0mm六角螺絲起子



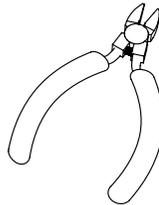
2.5mm Hexagon Screw Driver
2.5mm六角螺絲起子



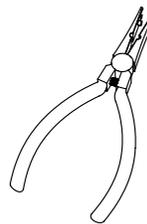
3.5mm Hexagon Screw Driver
3.5mm六角螺絲起子



Scissors
剪刀



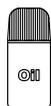
Diagonal cutting plier
斜口鉗



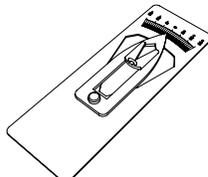
Ball Link Plier
拔豆鉗



Phillips Screw Driver
十字螺絲起子



Lubricant
潤滑油



Dial Pitch Gauge
主旋翼螺規



CA
瞬間膠



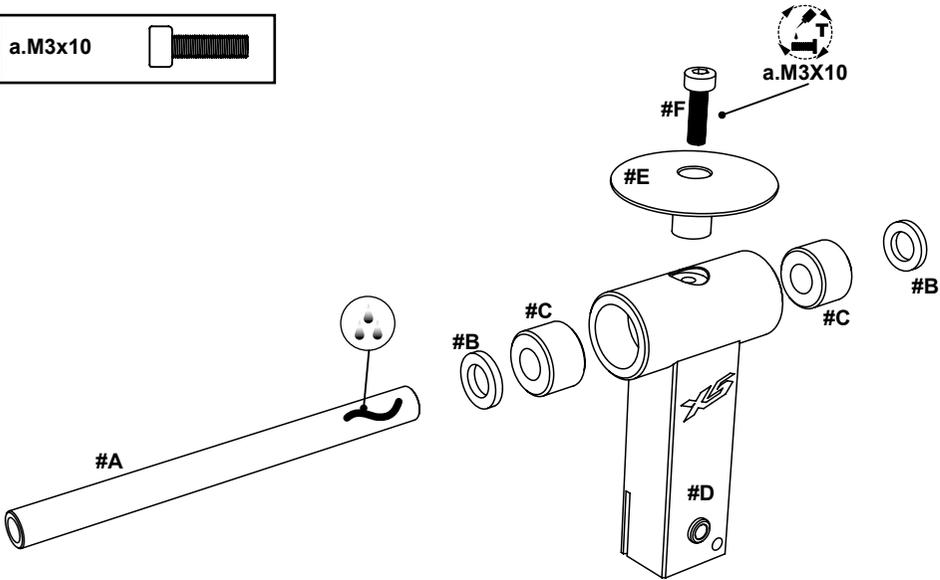
Thread Lock
螺絲止鬆劑

a.M3x10





a.M3X10



#A	#208345	#C	#208912	#E	#208341
#B	#208781	#D	#208501	#F	#208872

a.M3x6



b.M4x10



c.W6.2x7.6x0.5

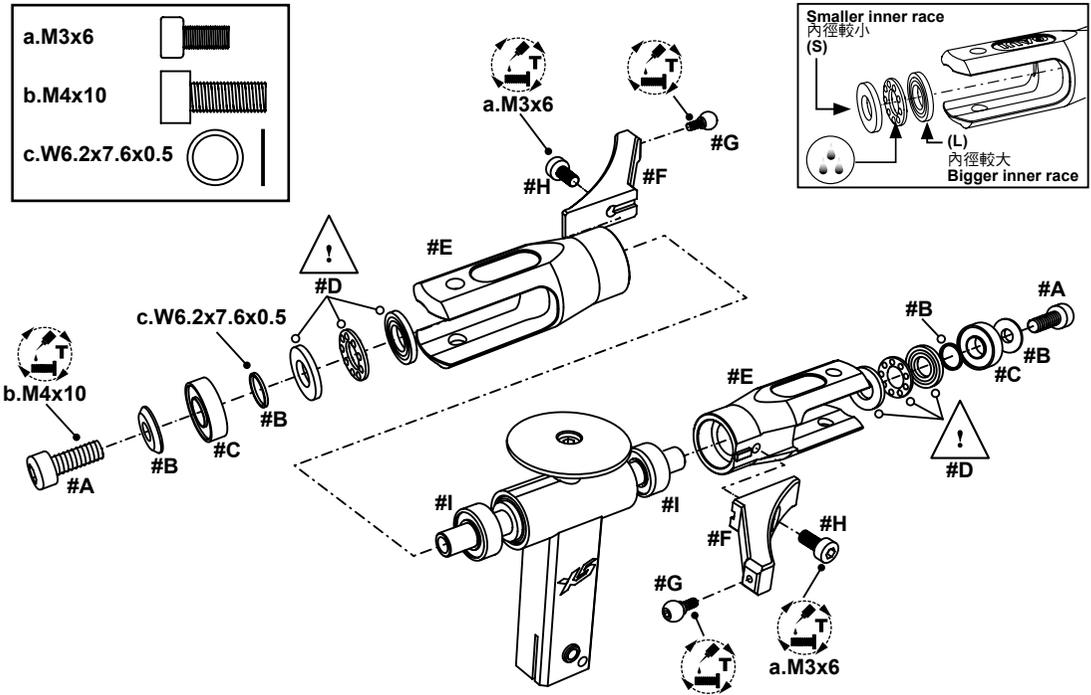




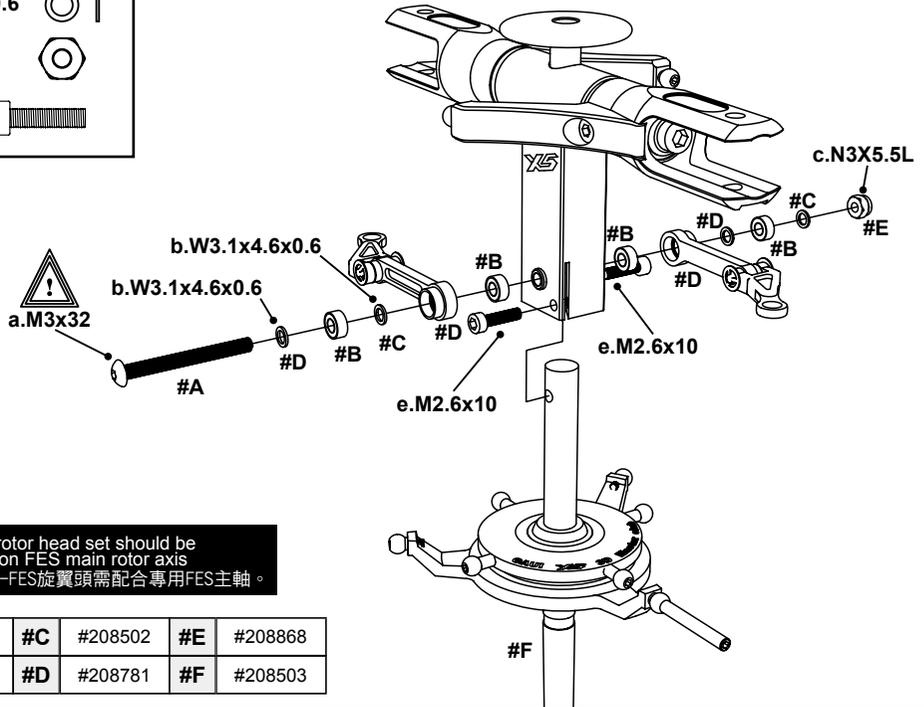
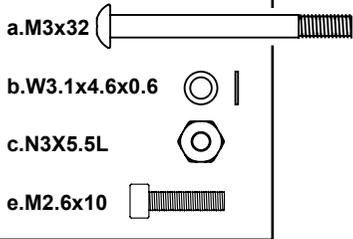
a.M3x6



#G



#A	#208874	#C	#208752	#E	#208343	#G	#208782		
#B	#208781	#D	#208755	#F	#208504	#H	#208871	#I	#208751

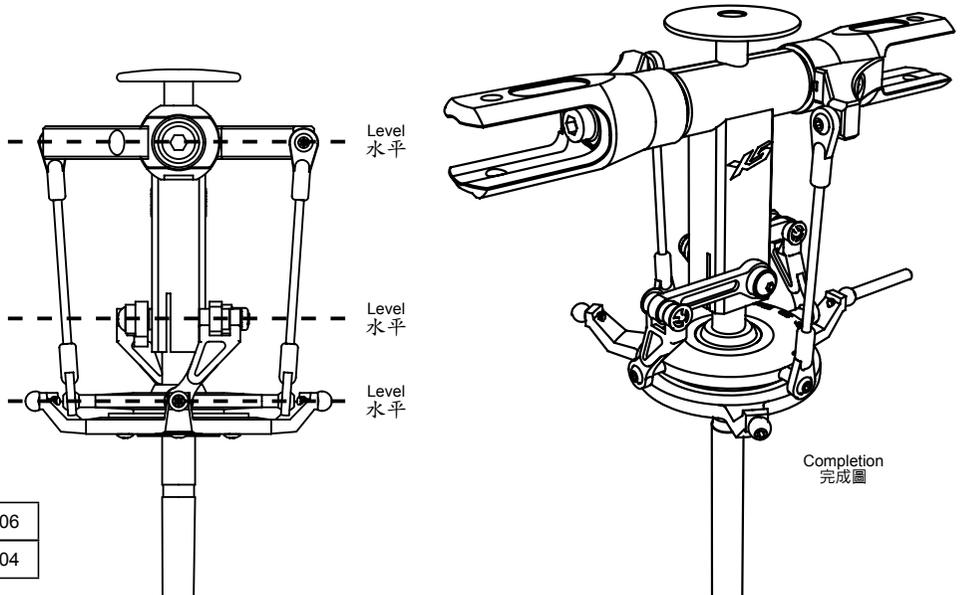
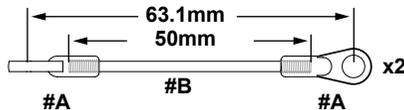


! X5-FES rotor head set should be installed on FES main rotor axis.
請注意X5-FES旋翼頭需配合專用FES主軸。

#A	#208850	#C	#208502	#E	#208868
#B	#208759	#D	#208781	#F	#208503

Attaching control linkages
Check Blades Grips, Mixing Arms, Swash plate are all level(if not, changing the length of control linkages to adjust)

製作的兩支等長拉桿扣上。
確認夾頭、剪型臂、十字盤同水平。
(可由拉桿調整水平狀態)



#A	#208906
#B	#208404

Completion
完成圖